



## Galfre GTS 280 Tedder Assembly Instructions

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## GTS 280 Tedder with drawbar assembly reference photos



Figure 1 rear view



Figure 2 front view

Pay close attention to the direction of the angled sweep back portion of the tines when assembling. The left and right side are different. The thick washers with the flats go over the loop of spring.



Figure3 right side

The wing guards are installed by taking 2 bolts out of the castings on each side, then replacing with the guard attached.



Figure4 side view for reference

Notice the direction of the wheels, swept back and installed with the valve stems face out.



Figure5 Tine attachment

A socket will clear the spring to tighten the nut.



Figure6 arms attachment

The wheel arms are held in place with a roll pin (large) with another smaller roll pin driven inside it. Be sure the wheels are facing correctly before driving pins through.

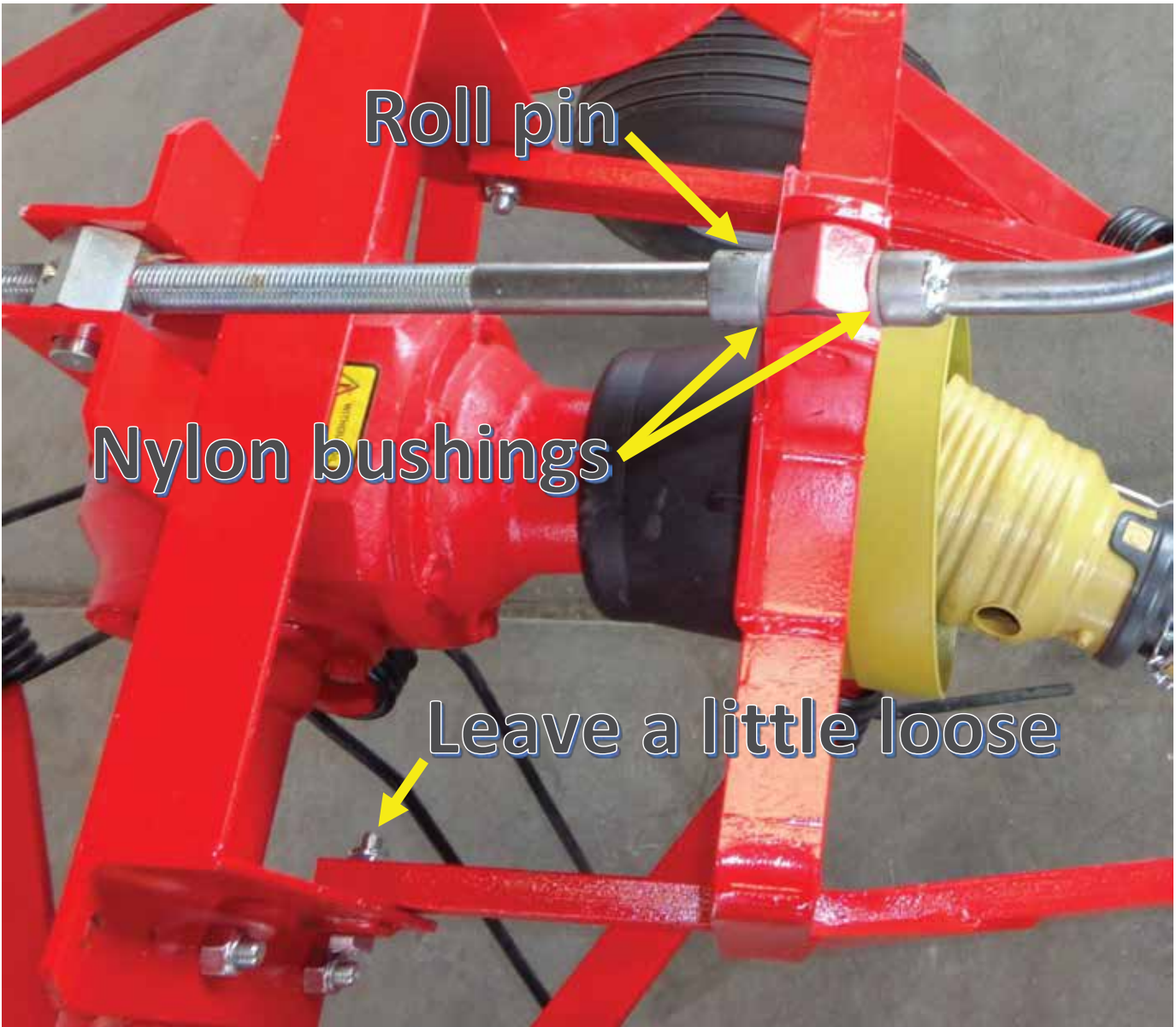


Figure 7 location of roll pin to retain height adjust arm

The crank arm to adjust height is installed by driving a roll pin through the cylindrical collar. Note the 2 nylon bushings installed between the collars.

The 2 bolts that hold the drawbar hitch are left just a little loose to allow movement. The nylon retainers will keep the nuts from loosening on their own.